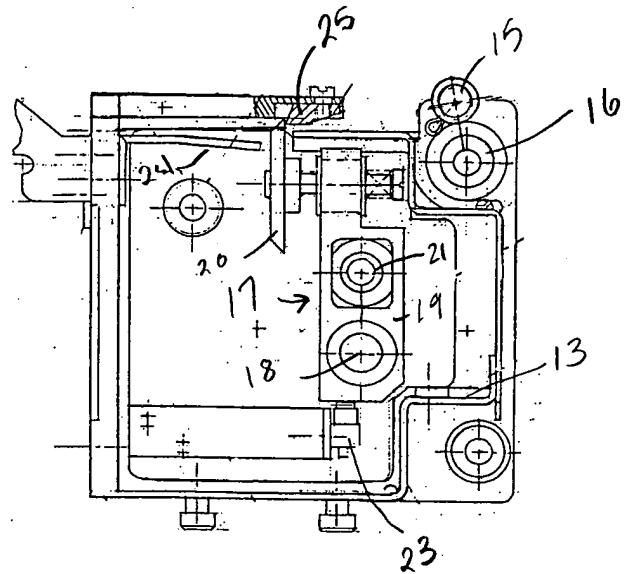


FIGURE 1



*VIEW A-A

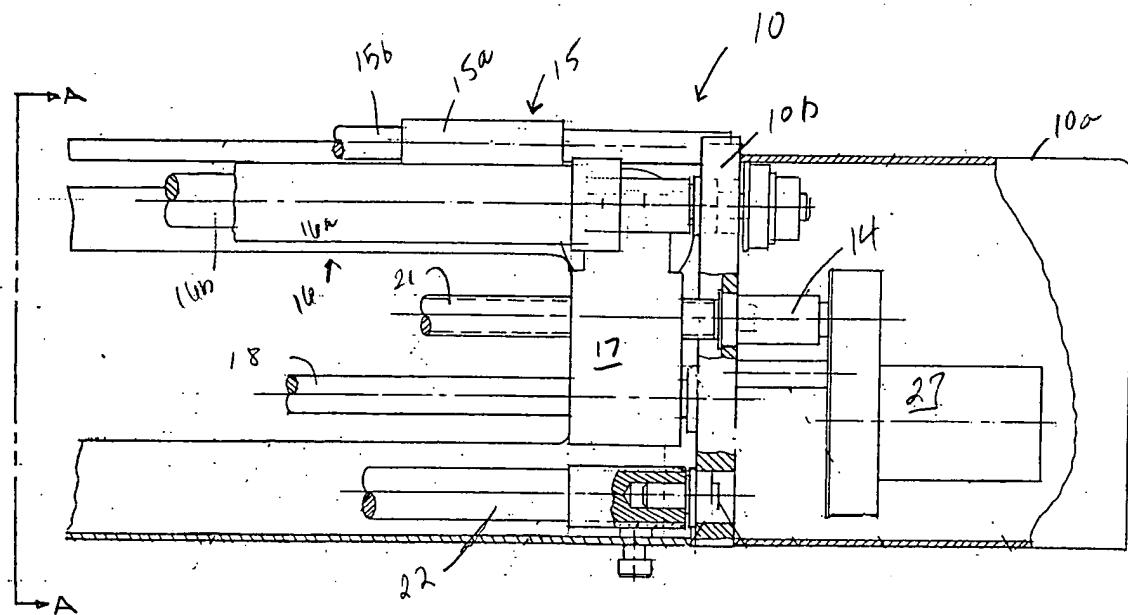


FIGURE 2

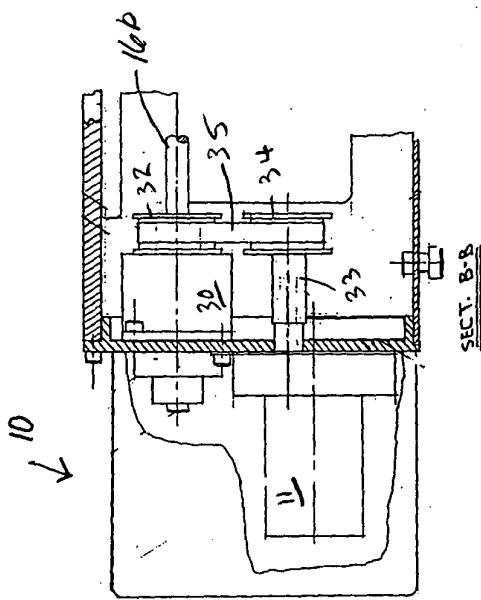
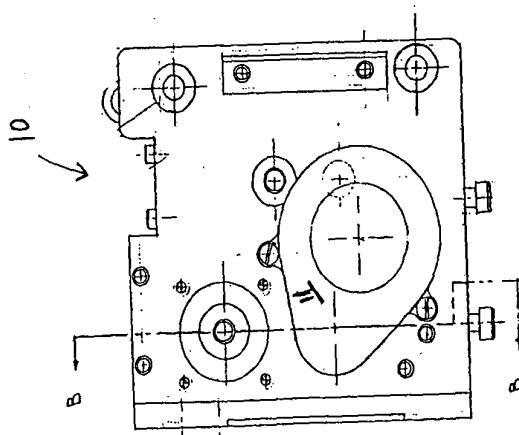
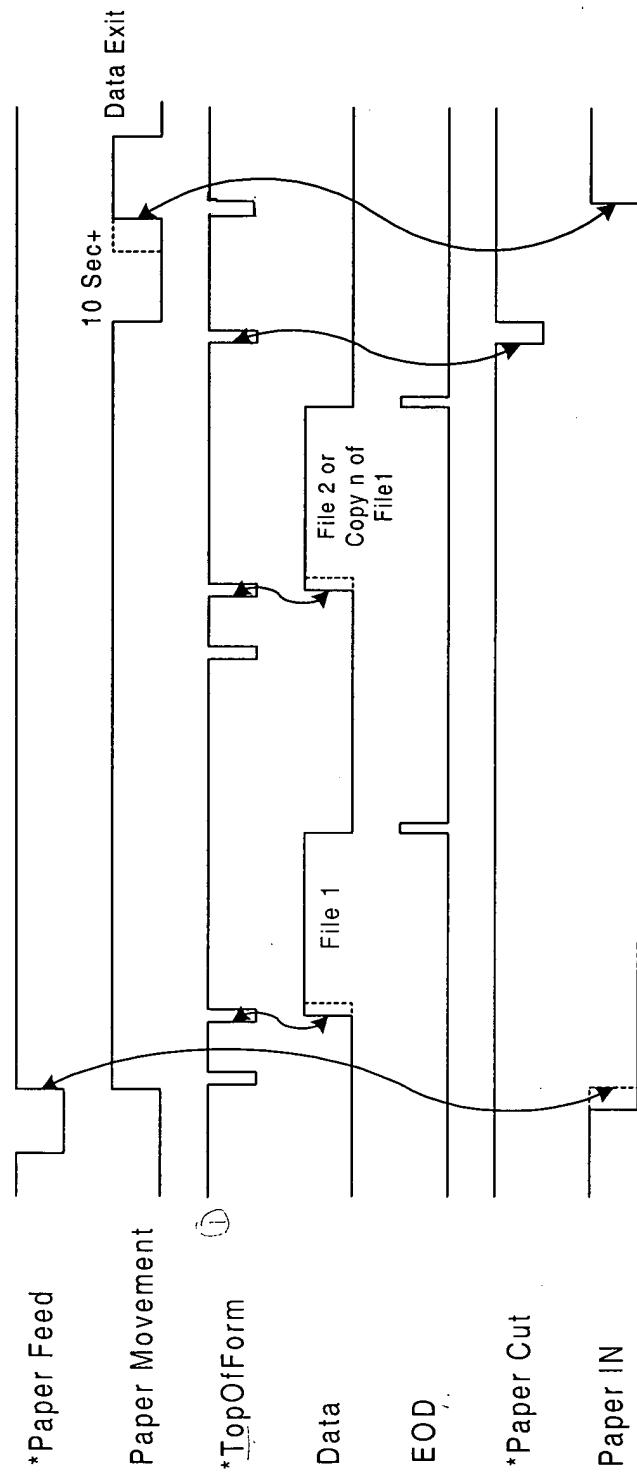


FIGURE 3



Timing Diagram Multiple Copies



* = Form Feeder Signals

FIGURE : 4

Process Flowchart

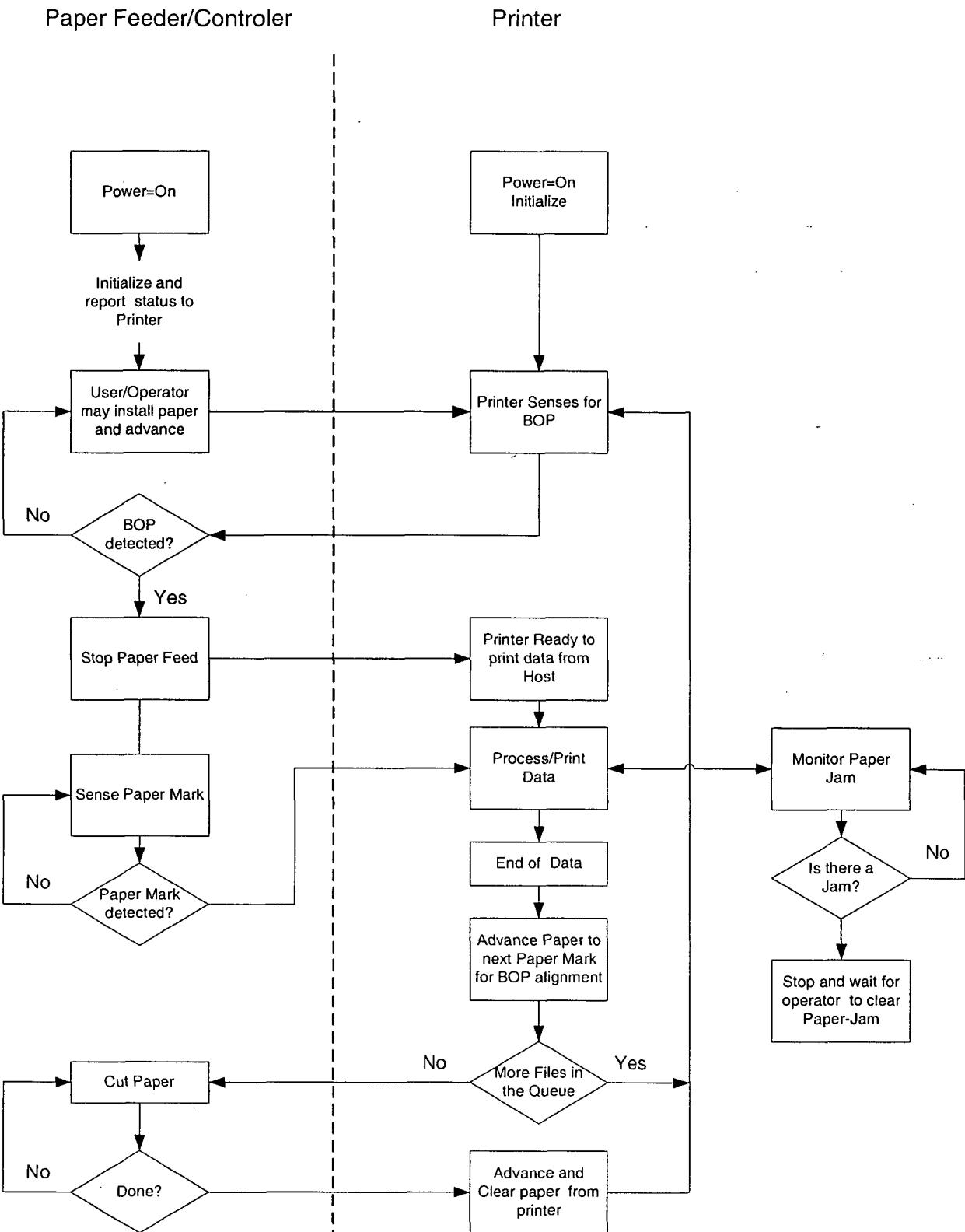


FIGURE 5

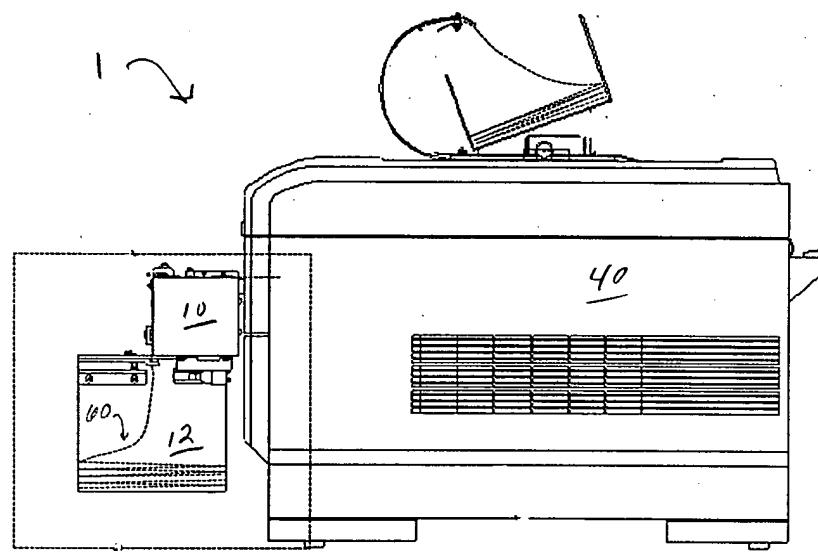


FIGURE 6

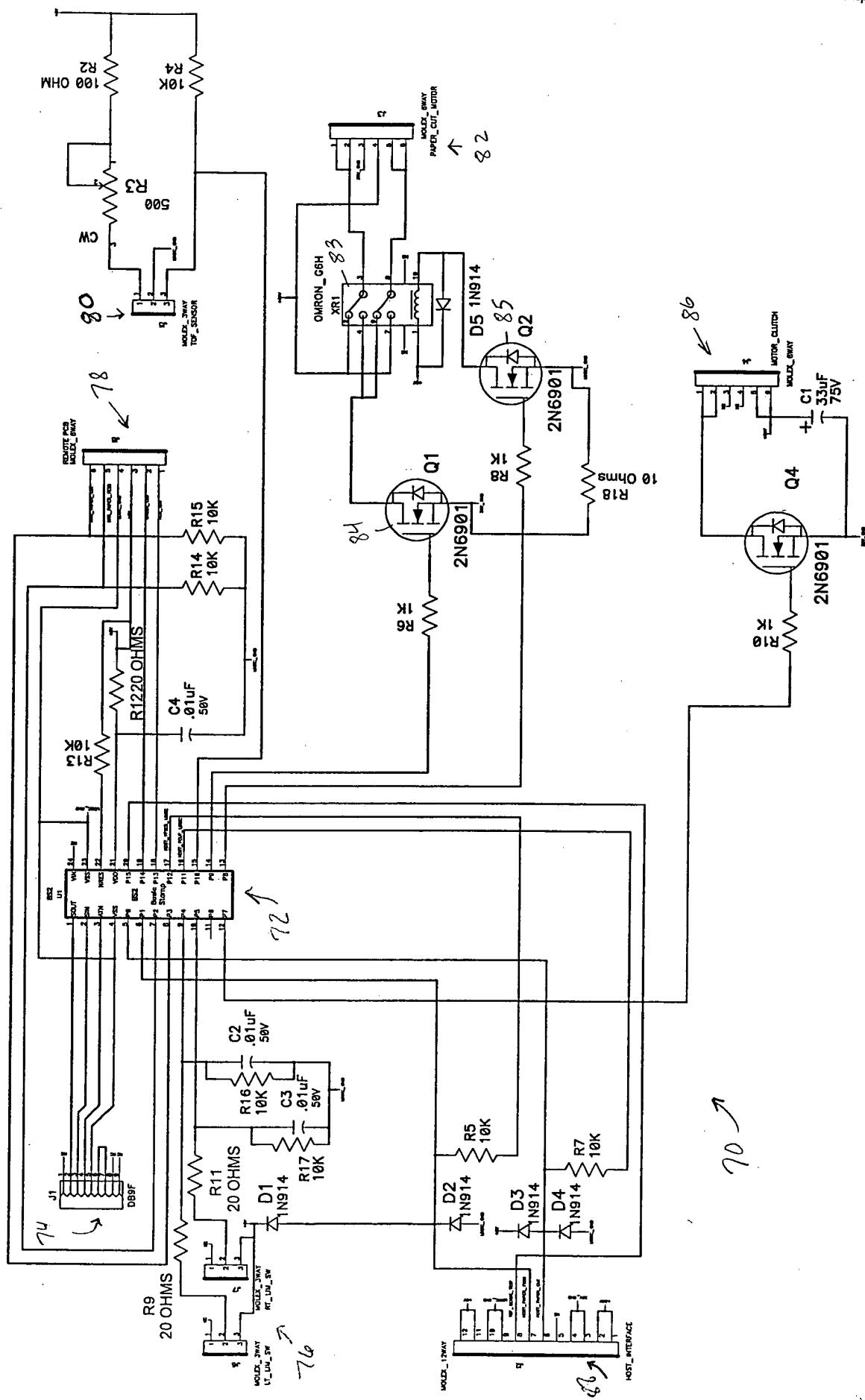


FIGURE 7

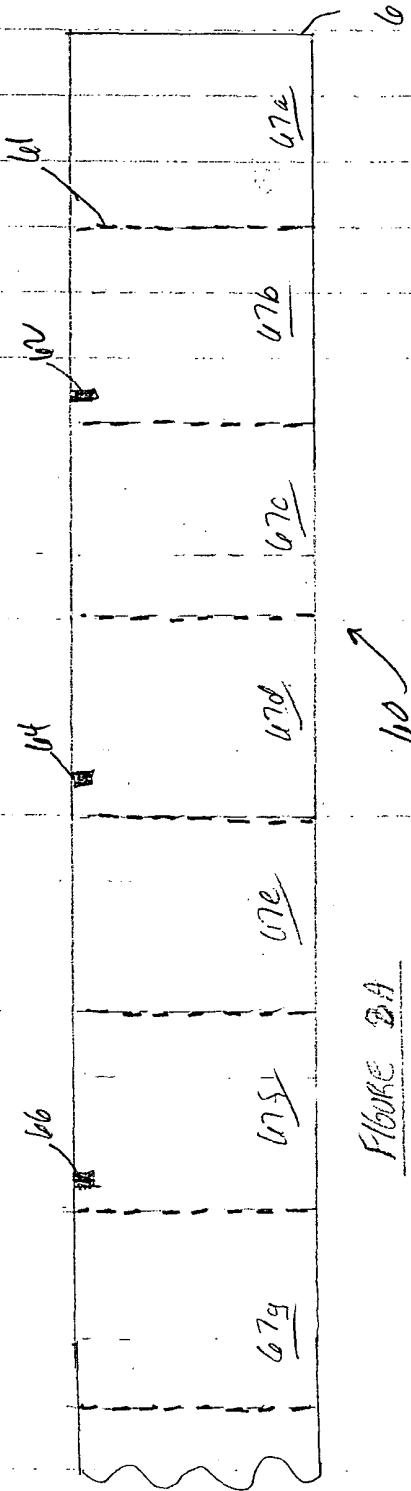


FIGURE 8A

65

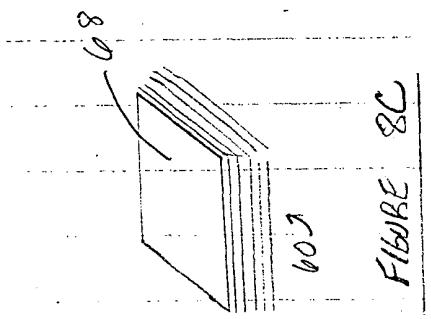


FIGURE 8B

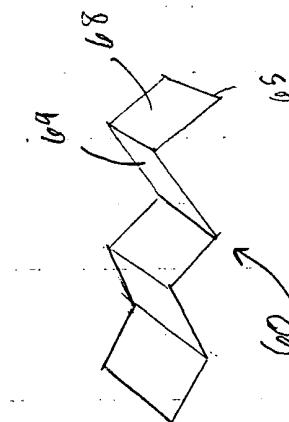


FIGURE 8C

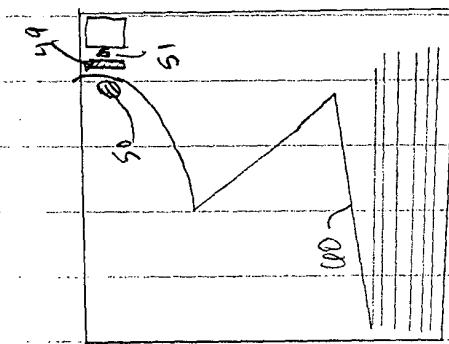


FIGURE 9b

1a

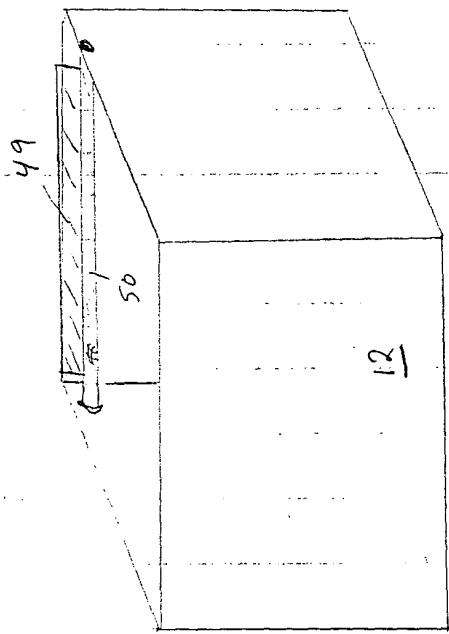


FIGURE 9a